

# Extracts (petroleum), residual oil solvent

## Product Stewardship Summary

CAS number:

64742-10-5

Chemical formula:

Not applicable, most petroleum industry substances are Substances of Unknown or Variable composition, Complex reaction products or Biological materials (UVCB).

### What are Extracts (petroleum), residual oil solvent?

It is a highly raffinated mineral oil, which almost exclusively consists of saturated hydrocarbons.

### How are Extracts (petroleum), residual oil solvent used?

They are potential substitutes for distillate aromatic extracts used as extender oils in rubber. They can also be used in black printing ink formulations.

### Health, Safety and Environmental considerations

Extracts (petroleum), residual oil solvent have a flashpoint above 300 °C and an initial boiling point of above 280 °C. They are not flammable according to UN GHS criteria, but will burn. They are neither self-reactive, nor self-heating and do not undergo exothermic decomposition when heated.

Due to potential reactions with oxidizing materials such base oils should be stored separately. The recommended storage temperature is between 75 - 100 °C.

Extracts (petroleum), residual oil solvent is of low toxicity when inhaled, swallowed or in contact with skin in laboratory animals. No irritation of skin or eyes has been observed and there is no evidence of allergic skin reaction or respiratory sensitization from animal studies. However, slight irritation of the skin, dryness or cracking after repeated dermal exposure may occur. If skin is not properly cleaned, pores may be clogged and result in oil acne or folliculitis. Inhalation of oil vapours or mists may cause respiratory irritation. Therefore, an occupational exposure limit (OEL) for mineral oil mists at the workplace of 5 mg/m<sup>3</sup> based on the recommendation of the American Congress of Governmental Hygienists (ACGIH) should not be exceeded. Appropriate personal protection equipment as well as procedures for safe handling and risk management controls as described in the current Shell Lubricant Safety Data Sheet should be applied.

This material has a typical kinematic viscosity of above 60 mm<sup>2</sup>/s (at 40 °C) and is therefore not considered an aspiration hazard

It can be concluded from extensive studies on the mutagenic potential of Extracts (petroleum) and current data, that this type of residual oil solvent are not considered to be germ cell mutagens. They are also not expected to be carcinogenic following the investigation of long-term dermal exposure of laboratory animals with similarly manufactured oils. There is no evidence of developmental and reproductive toxicity in this type of lubricant base oils.

Based on the above, this material is not classified for health effects according to UN GHS criteria.

The product is poorly soluble in water and will float on water. Therefore, tests on short- and long-term aquatic toxicity with fish, invertebrates and algae were carried out on water accommodated fractions and led to the conclusion that these base oils are practically non-toxic.

Extracts (petroleum), residual oil solvent are UVCB substances (see explanation under "Chemical formula"). Based on the available compositional information, measured and predicted data it can be concluded that the major constituents are at least inherently biodegradable and have a low to moderate bio-accumulation potential. However, the presence of minor constituents with a certain environmental persistence or a bio-accumulation potential cannot be excluded.

Following UN GHS criteria, Extracts (petroleum), residual oil solvent are not classified for environmental hazards.

This material is semi-solid under normal environmental conditions and if enters soil it will not be mobile.

The health, safety and environmental considerations above are not applicable for used oil, as this may contain more hazardous substances present as a consequence of different applications of this base oil, for which specific additives or other substances may have been introduced.

### **Storing and transporting Extracts (petroleum), residual oil solvent**

Extracts (petroleum), residual oil solvent are mainly transported by road or rail.

The temperature during storage and transportation should be kept around 80°C.

Precautionary measures against static discharges must be undertaken during loading and unloading and all operators must wear personal protective equipment.

Storage tanks should be made from mild steel.

### **Risk Characterization Summary**

Risks associated with exposure to these products have been evaluated for the following "chain-of-commerce" activities: manufacture, storage, product transfer, transportation, and customers / markets. They are manufactured, stored and transported to customers in closed

systems. Product is considered to pose low risk in all applications due to the non-hazardous nature of the product.

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This product stewardship summary is intended to give general information about the chemical or categories of chemicals addressed. It is not intended to provide an in-depth discussion of health and safety information. Additional information is available through the chemical's applicable [Safety Data Sheet](#) which should be consulted before use of the chemical. This product stewardship summary does not supplant or replace required regulatory and/or legal communication

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#### Shell Process Oils linked to CAS number 64742-10-5:

- Flavex 595
- Flavex 595 (H)
- Flavex 595 B
- Flavex 595 D
- Flavex 595 BS Code A268 A
- Oil BFE



#### Disclaimer

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#### Shell Lubricants

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